Instructions for Irvan-Smith Hemroll

Step 1
The better you make this step, the better the hem will turn out. Put material into rollers and crank them down tight. Use the square corner as a guide for a uniform hem. This will make the first step to 90°

Step 2
This step virtually guides itself. You may have to push the material a little to prevent slipping once the nylon is slick. We used nylon to prevent marring the material.

Step 3
If the piece is small enough to fit in the throat of the roller, use the flats of step 2’s mandrels. If it is too big for the throat, turn the mandrels around and use them this way. Or, you can use the regular bead mandrel flats. Choose the one that will be best for you. This eliminates the need for the third set of mandrels.

***Note: Practice makes perfect, so get some scrap and play with it first.

If you have any questions, call for assistance before a problem occurs.
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